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 12th Building, Xinxing Industry Park, No.78 Xinglin Street, SIP Suzhou, China P.C:215011
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INSPECTION REPORT

To :	LEQUIP CO., LTD.	Date:	29-Nov-2021
Att :	KI MO. YU		
From :	Melody Yuan	E-mail :	Melody.Yuan@sgs.com

SGS File No.:	HKSUZ4943403	Product family view
Buyer :	LEQUIP CO., LTD.	 <p style="text-align: center;">Etc.</p>
Supplier :	NINGBO CARELINE ELECTRIC APPLIANCE CO.,LTD.	
Manufacturer :	NINGBO CARELINE ELECTRIC APPLIANCE CO.,LTD.	
Style Number:	LF-O12B,LF-O12W	
Product description:	AIRFRYER OVEN	
P.O. Number:	LEQDA-210115	
L/C Number:	N/A	
Service performed :	FRI	
Inspection Date :	28-Nov-2021	
Inspection Location :	Ningbo, Zhejiang, China	

Inspection Criteria

Reference sample provided by	Not Available
Client instruction/specification	YES
SGS WI number	P-INSP-WI-EE-13
Other	No

Overall Inspection Conclusion:

Subject to client's evaluation

Inspection Summary:

1. Quantity :	Conform
2. Style, color :	Subject to client's evaluation
3. Workmanship appearance / function :	Conform
4. Data measurement / field tests:	Subject to client's evaluation
5. Packing :	Subject to client's evaluation
6. Marking / label :	Subject to client's evaluation

Inspector: Jeremy Jia Factory Representative: _____

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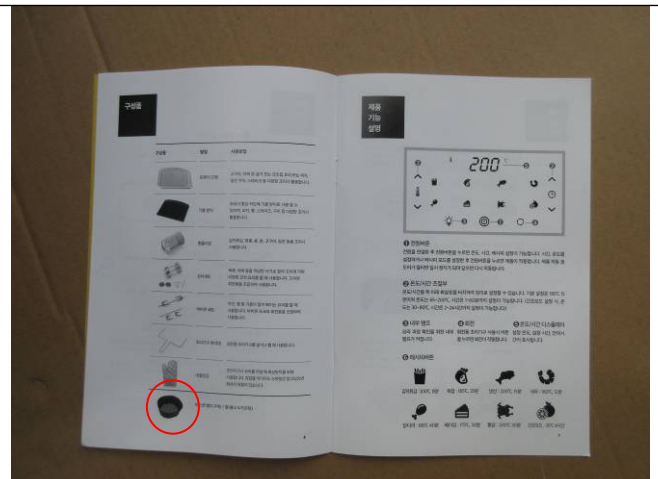
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Problem Remark:

1. Actually no found Korean on poly bag.



2. Actually found no basket was found, but it shown on IM.




3. Actually the rating power was 1800W, but it was 1600W on spec.

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	Insulation test	No abnormality during the 1,800VAC 3 second test After the insulation test, there should be no abnormality in the operation
	Power Consumption	220V 60Hz power consumption should be within 1600W (1600W +5% -10%)
	Input voltage fluctuation test	Normal operation in voltage fluctuation 220VAC (±10%) 60HZ
	On/Off test	It should work even after 10 power on/off tests.

1. Quantity: Conform

No	Style / Item/ Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	LF-O12B	LEQDA-210115	3000	3000	0	3000	0
2	LF-O12W	LEQDA-210115	3000	3000	0	3000	0
Total:			6000	6000	0	6000	0

2. Style & Color Conformity: Subject to client's evaluation

Comments:
Please see photo.

3. Workmanship Appearance / Functional Inspection Findings: Within AQL

Inspection Method Applied:

ANSI/ASQ Z1.4 2003 (R2018), Single sampling plans for normal inspection,
Level II Sample size: 200

Acceptance Quality Limit (AQL) for: Critical: Not Allowed Major: 1.5 Minor: 4.0

Defect description	Critical	Major	Minor
For item LF-O12B(s/s:100pcs)			
Flash on unit	0	0	1

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Glue mark on unit	0	0	1
Poorly silk-screen painting for logo	0	1	0
Scratch mark on unit	0	0	3
For item LF-O12W(s/s:100pcs)			
Dent mark on unit	0	0	1
Dirty mark on unit	0	0	1
Plastic film on unit	0	0	1
Scratch mark on unit	0	0	1
Total defectives:	0	1	9
Maximum allowed:	0	7	14

Defect photos:



LF-012B defect-Flash on unit



LF-012B defect-Glue mark on unit



LF-012B defect-Poorly silk-screen painting



LF-012B defect-Scratch mark on unit (1)

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LF-012B defect-Scratch mark on unit (2)



LF-012B defect-Scratch mark on unit (3)



LF-012W defect-Dent mark on unit



LF-012W defect-Dirty mark on unit



LF-012W defect-Plastic film on unit



LF-012W defect-Scratch mark on unit

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4. Product-Specific Data Measurement / Field Test on Reduced Sample Size: Subject to client's evaluation

Check points	Qty	Test Result	Specification/Tolerance
4.1 Packaging check	200	Pass	Internal WI
4.2 General safety check	200	Pass	Internal WI
4.3 Hi-pot test	200	Pass	1800Vac/5mA/3Sec
4.4 Earth continuity test	200	Pass	25A/less than 0.2ohm
4.5 Product identification check	200	Pass	Client's spec.
4.6 Visual appearance and workmanship check	200	Pass	Internal WI
4.7 Hand shock check	200	Pass	Internal WI
4.8 Assembly fitting check	200	Pass	Internal WI
4.9 Interlock operation check	200	Pass	Internal WI
4.10 Foot uneven check	200	Pass	Internal WI
4.11 Power plug fitting check	200	Pass	Internal WI
4.12 Power On/Off check for 10 times	200	Pass	Internal WI
4.13 Functional check	200	Pass	Internal WI
4.14 Power consumption check	200	For item LF-O12B: 1846-1872W For item LF-O12W: 1846-1871W	Rating: 220V 60Hz 1800W
4.15 Rubbing test for rating plate	3pc/ item	Pass	Internal WI
4.16 By-pass thermostat test	1	Pass	Internal WI
4.17 Power cord strain relief test	3pc/ item	Pass	Internal WI
4.18 Stability test	3pc/ item	Pass	15 degree
4.19 Normal running test for 5 cycles	3pc/ item	Pass	Internal WI
4.20 Temperature check with 220Vac/60Hz (ambient temperature: 18°C)	3pc/ item	Max: 202,203,200°C Min: 72,76,71°C	Actual finding
4.21 Timer accuracy check	3pc/ item	60'08', 60'10", 60'05"	60min
4.22 Low and high voltage start test (220 ± 10%)	3pc/ item	Pass	Internal WI
4.23 Bar code scanning check	3pc/ item	Pass	Internal WI
4.24 Power cord length	3pc/ item	For item LF-O12B: 121,120.5,120.5cm For item LF-O12W: 121,121,120.5cm	Actual finding
4.25 Export carton dimension and weight check	1pc/ item	For item LF-O12B: 41.5x37x43cm/8.7kgs For item LF-O12W: 41.5x37x43cm/8.69kgs	Actual finding


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4.26 Export carton drop test	3/ite m	Pass	Spec
4.27 Product dimension and weight check (without accessories)	1	For item LF-O12B: 39x31x39.5cm/6.26kgs For item LF-O12W: 39x31x39.5cm/6.24kgs	Actual finding
4.28 Internal workmanship check	3	Pass	Internal WI
Plug	1	K3-15 16 A 250V KC	Same as spec
Power cord	1	KC KTL H05V2V2-F 3X0.75mm2 ZHEJIANG JINTENG	Same as spec
Thermal link	1	RY192 194C SANYUAN 250V 10A TUV	Same as spec
Biased-off switch	1	HK-14 250V 16(3)A T125 VDE	Same as spec
Relay	1	BRD-SS-112LM 12VDC 12A 250VAC TUV	Same as spec
X2 Capacitor	1	0.1uFK 275V X2 MEX/TENTA MKP 40/100/21	Same as spec
Y1 Capacitor	1	JEC JD 222MY1 400V	Same as spec
Transformer	1	EE13-12V 220-240V	Same as spec
Motor	1	YJ61-25 220-240V 50/60Hz ZHEJIANG DEYING	Same as spec
Fuse in motor	1	AUPO A8-F 150C 2A 250V	Same as spec
Heating element	1	LOH 220V 1800W	Same as spec
Synchronous motor	1	TY50 220-240V 50/60Hz 4W 2.5/3r/min SHENZHEN SIJIA TUV	Same as spec

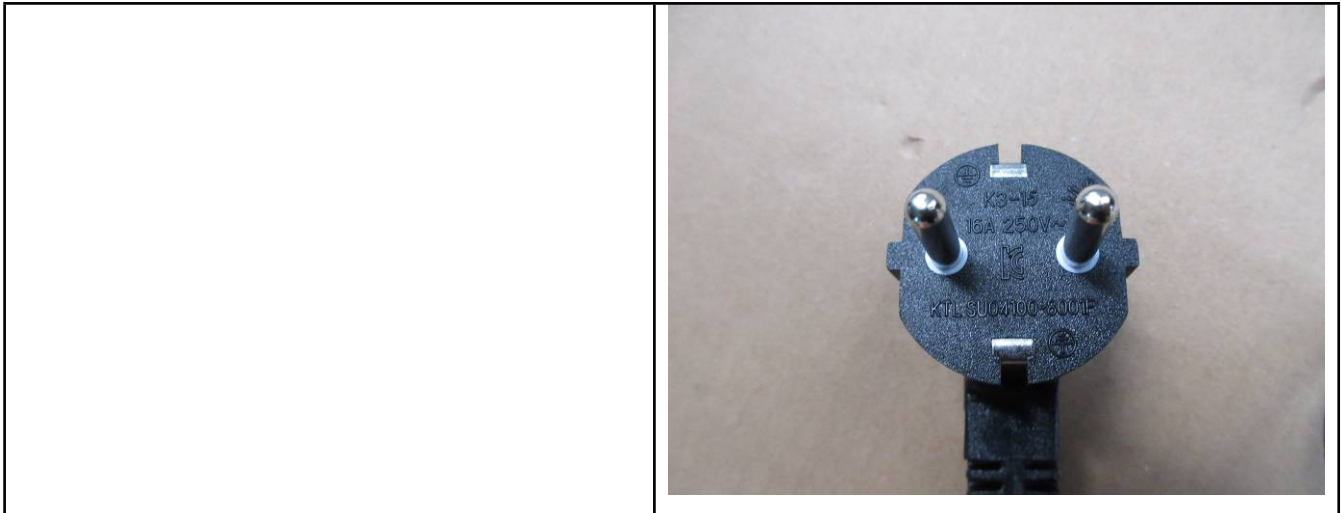
Plug Check: Conform

Destination of shipment (Country) :	Korea
Photo of plug:	

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5. Packing: Subject to client's evaluation

Check points	Result/Finding	Reference
5.1 Individual packing check :	Subject to client's evaluation	Please see photo
5.2 Inner packing check :	Not Applicable	N/A
5.3 Export packing check :	Subject to client's evaluation	Please see photo
5.4 Samples selected from carton numbers:	Total 200ctns was selected randomly.	

6. Marking / Label: Subject to client's evaluation

Check points	Result/Finding	Reference (Refer to: Reference sample, SOP, Artworks, Test report, or others)
6.1 Shipping mark on cartons :	Subject to client's evaluation	Same to artwork.
6.2 Brand/Logo :	Subject to client's evaluation	Please see photo
6.3 Rating label :	Subject to client's evaluation	Same to artwork.
6.4 Mark and description on giftbox :	Not Applicable	N/A
6.5 User manual :	Subject to client's evaluation	Please see photo

7. Informative Remark:

7.1 Country of origin:	Product of china
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7.2 Approval mark:	Refer to photo
7.3 Recycle mark:	Refer to photo
7.4 Other marks or labels:	Refer to photo
7.5 Language of IM/GB:	Only Korean no English language was found IM, so the inspector could not identify it.
7.6 Date code or batch number:	Refer to photo
7.7 Serial Number range:	For item LF-O12B:1-3000 For item LF-O12W:1-3000
7.8 Carton Number range:	No
7.9 Sealed shipment sample:	No
7.10 Others:	No

8. Inspection Environment:

Lighting : Daylight
Sufficient

Inspection place : Factory workshop

Inspection done on: Table

Cleanliness : Clean

Weather condition: Dry

Cargo condition : Orderly, easy to count

9. Attachment
For item LF-012B:



1 (1)



1 (2)

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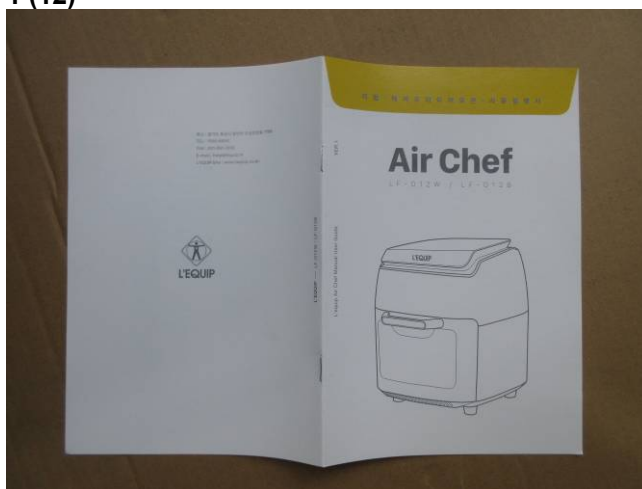
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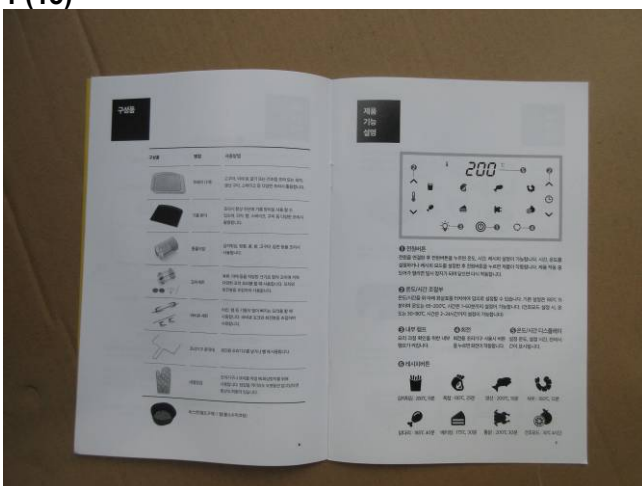
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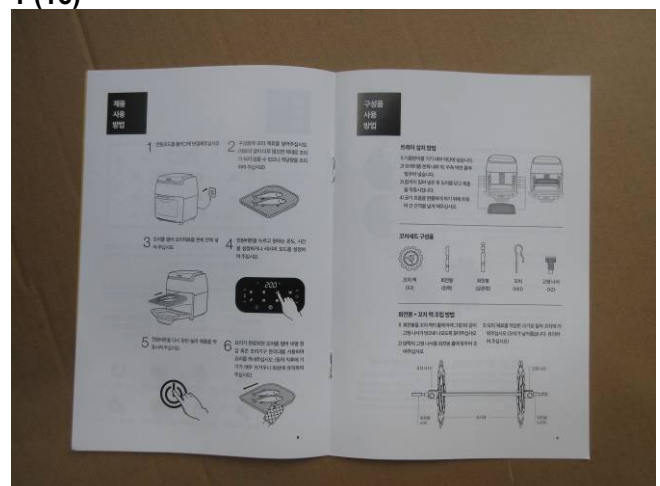
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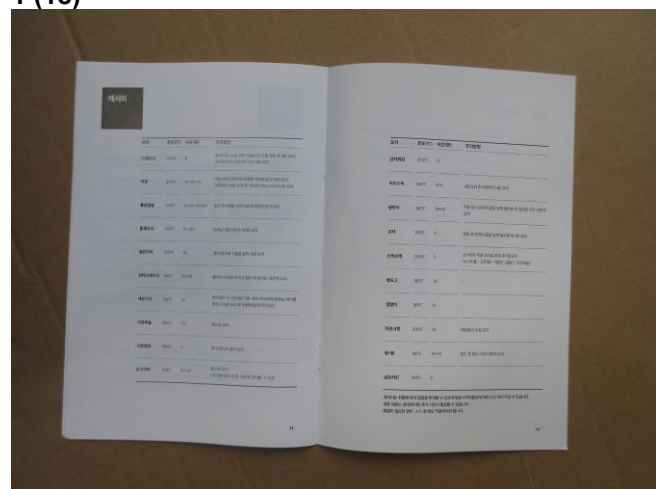
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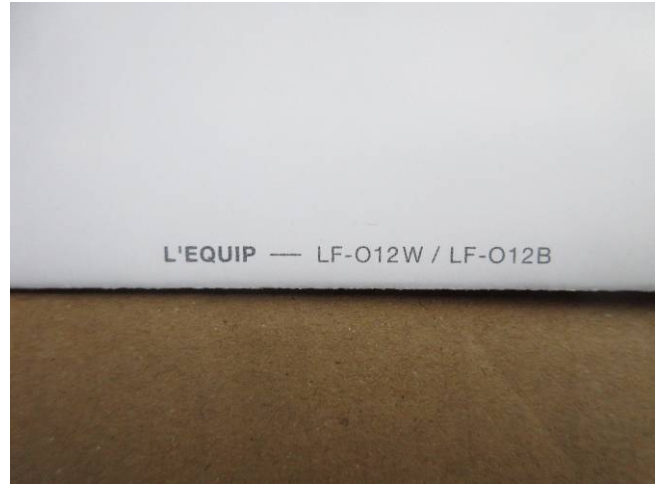
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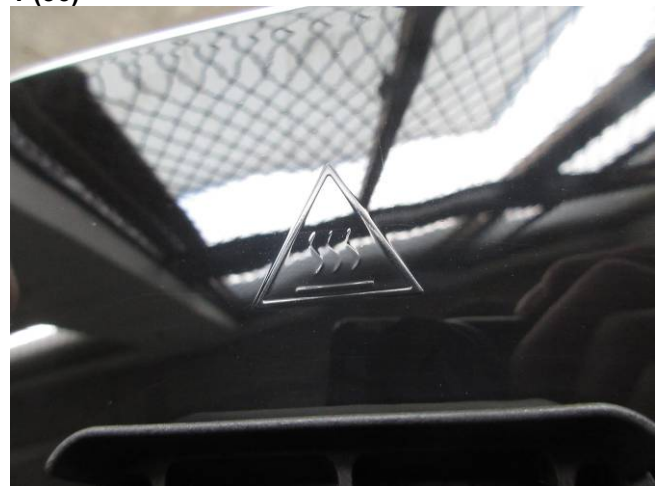
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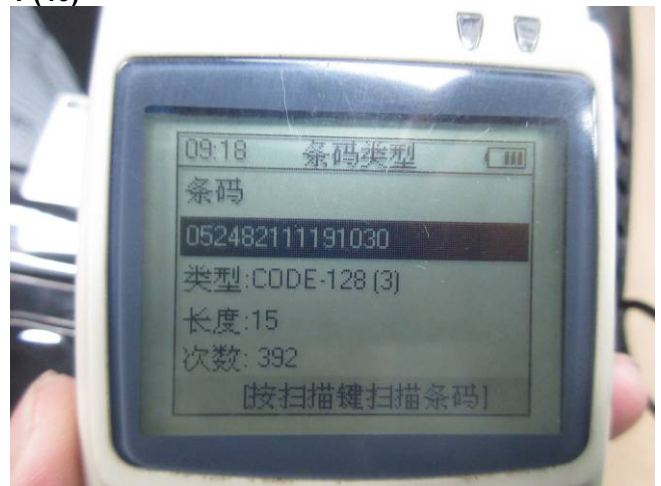
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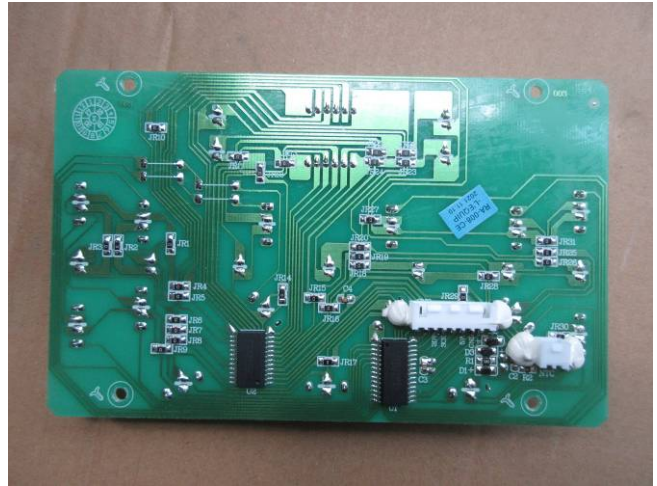
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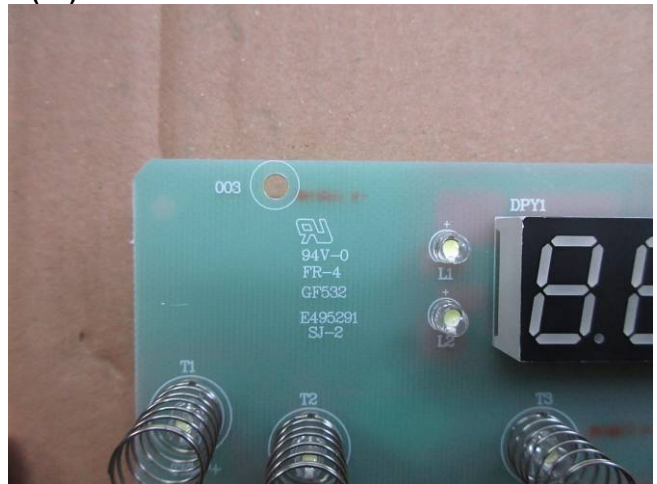
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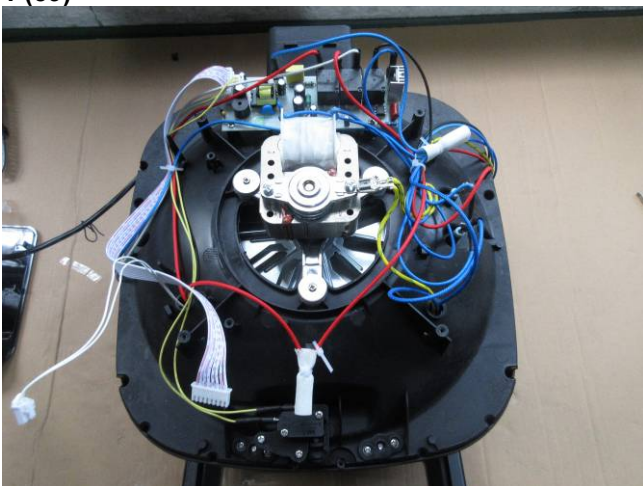
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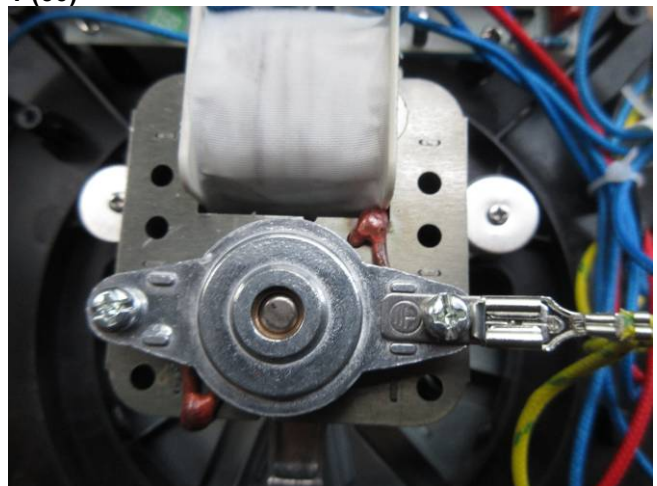
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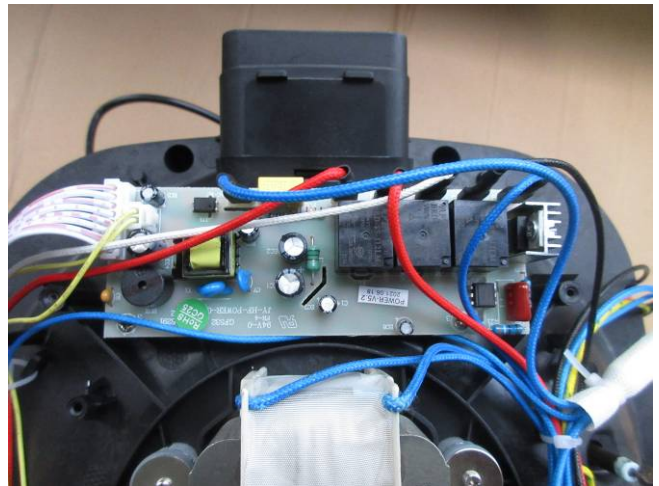
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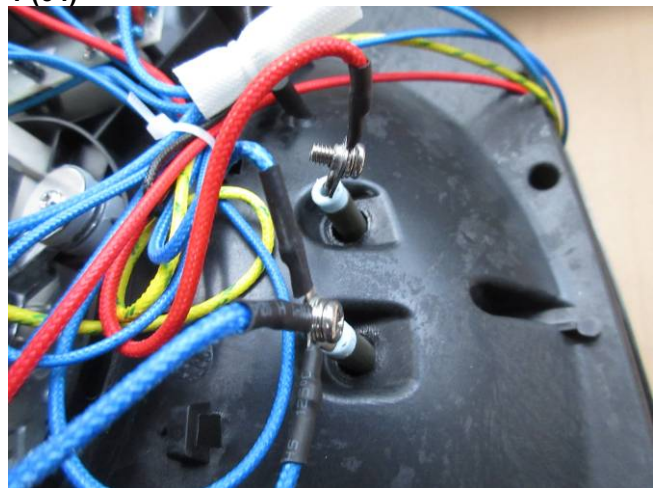
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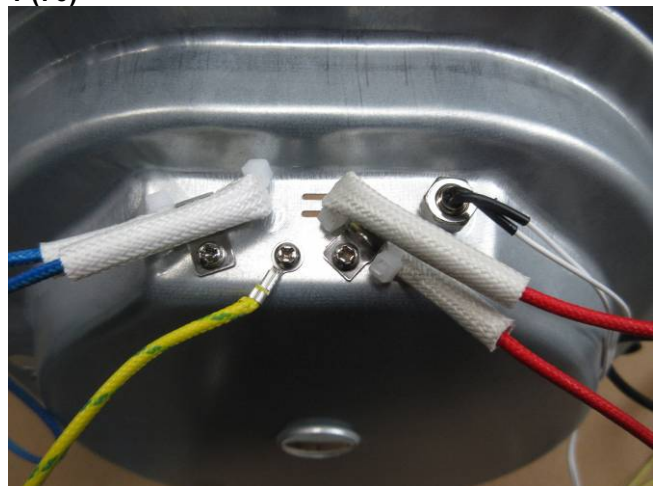
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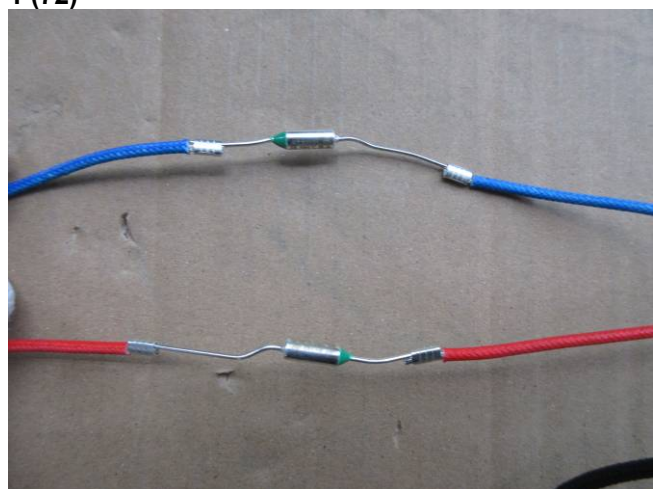
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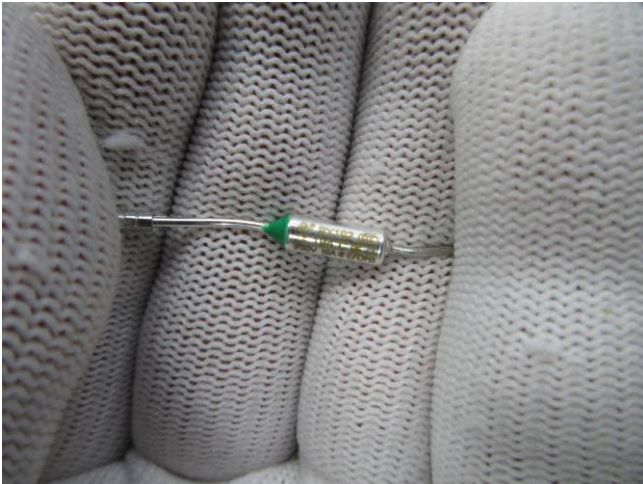
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Inspector: Jeremy Jia Factory Representative: _____

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Inspector: Jeremy Jia Factory Representative: _____

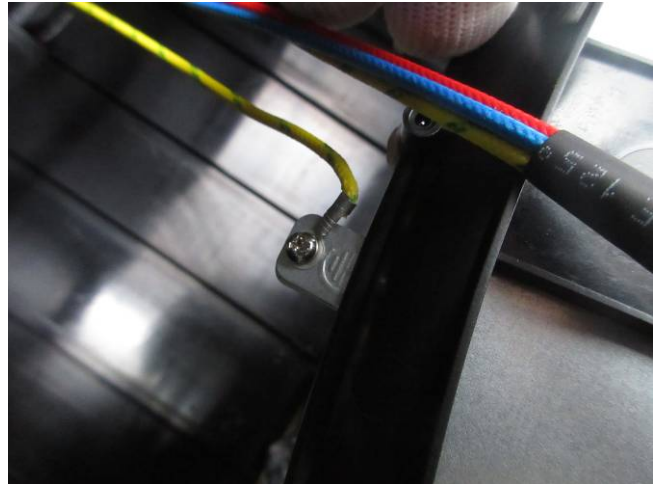
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[V01: Nov.4th, 2021]



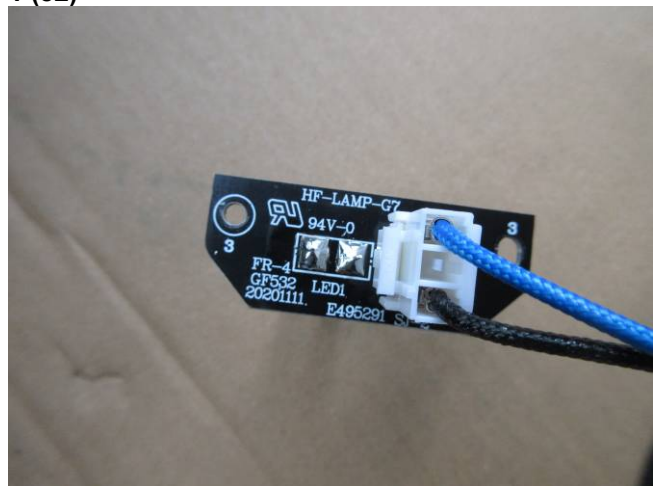
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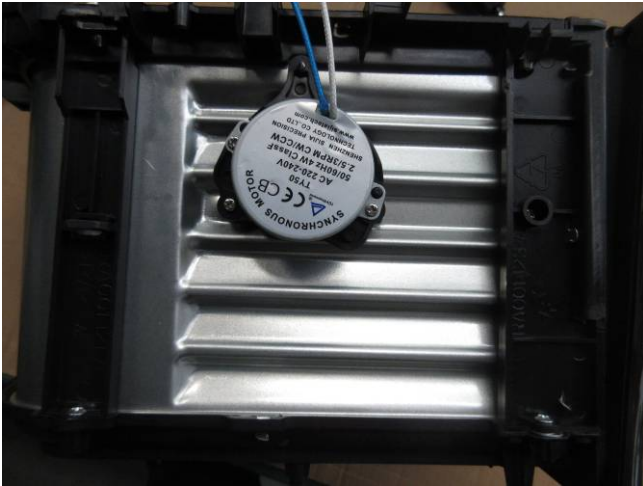
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[V01: Nov.4th, 2021]



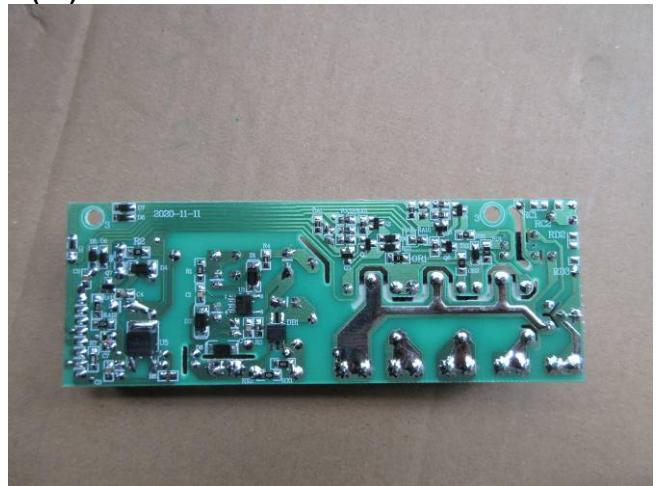
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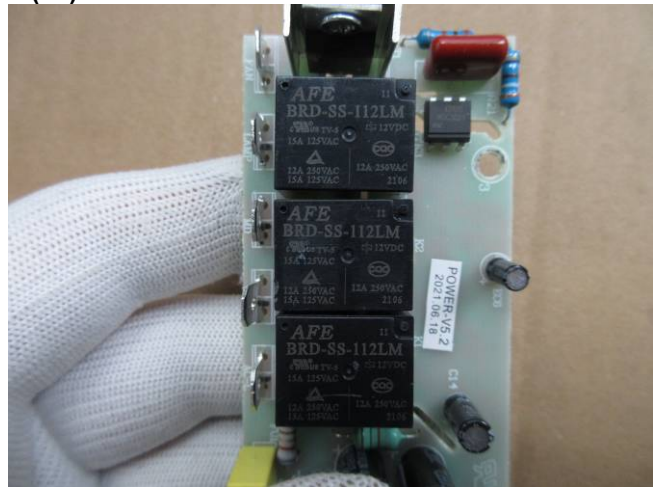
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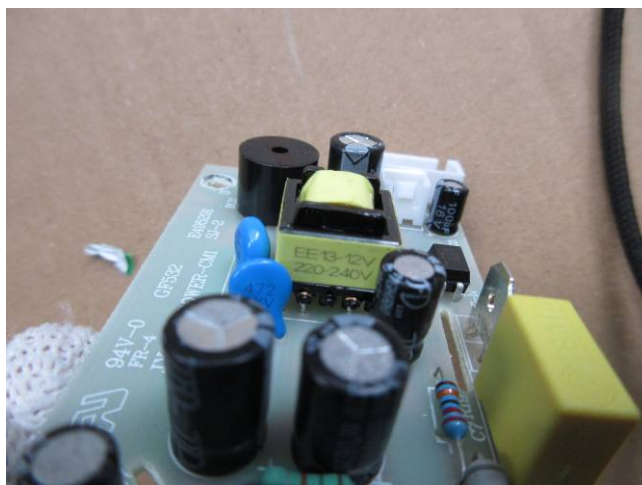
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Inspector: Jeremy Jia Factory Representative: _____

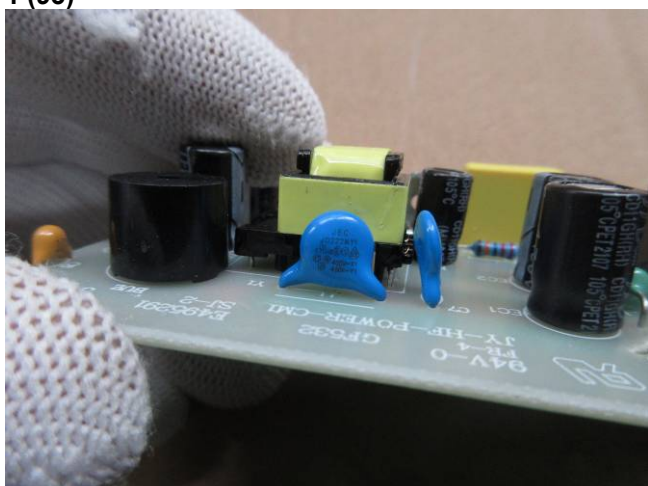
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For item LF-012W:



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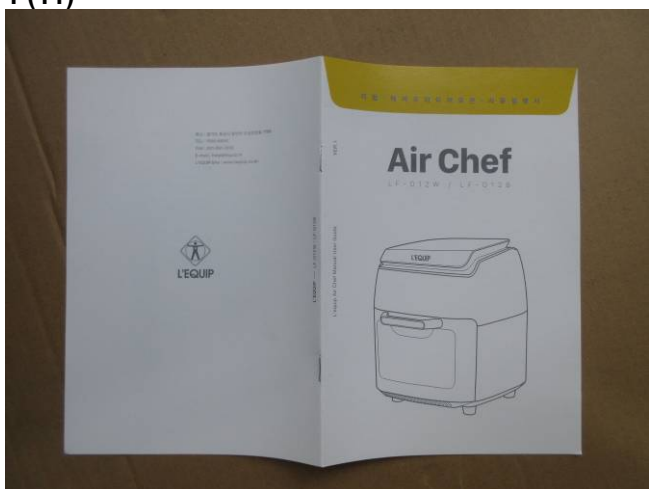
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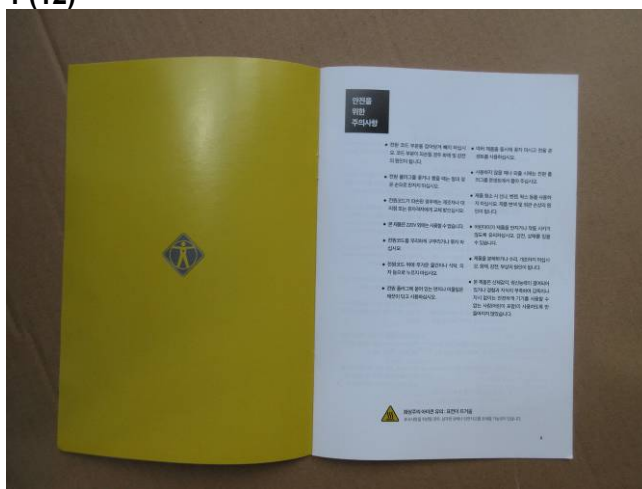
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Inspector: Jeremy Jia

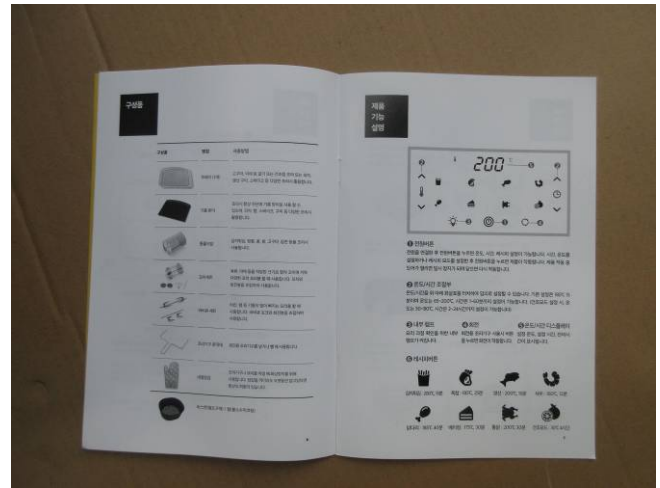
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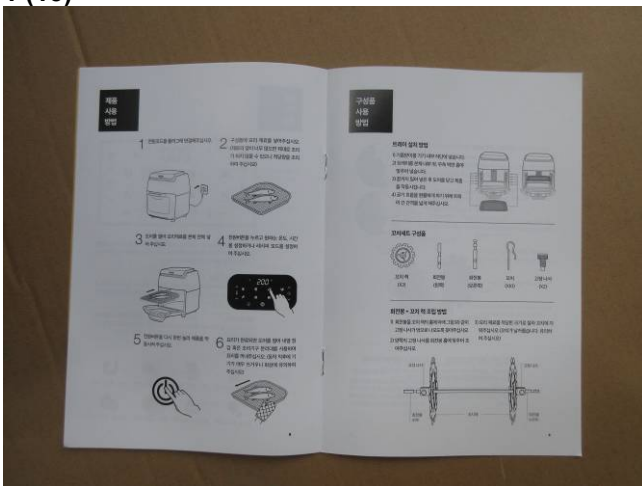
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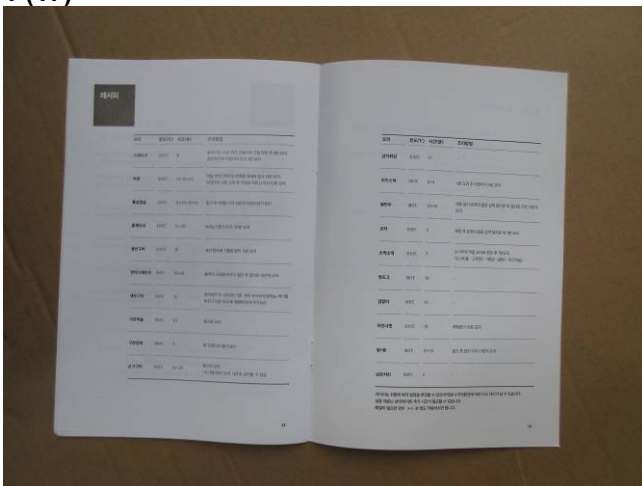
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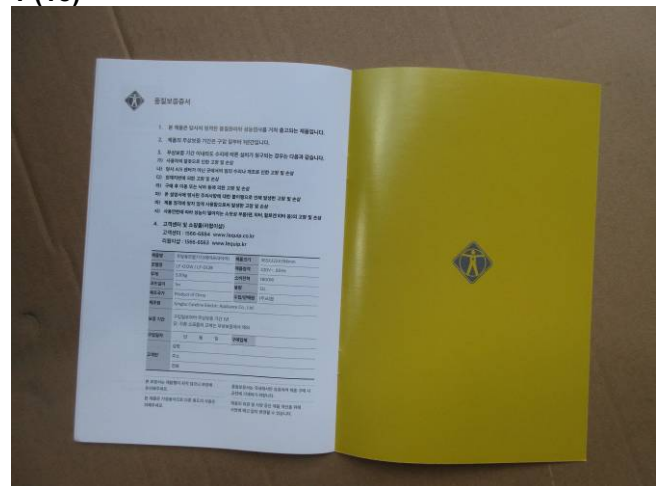
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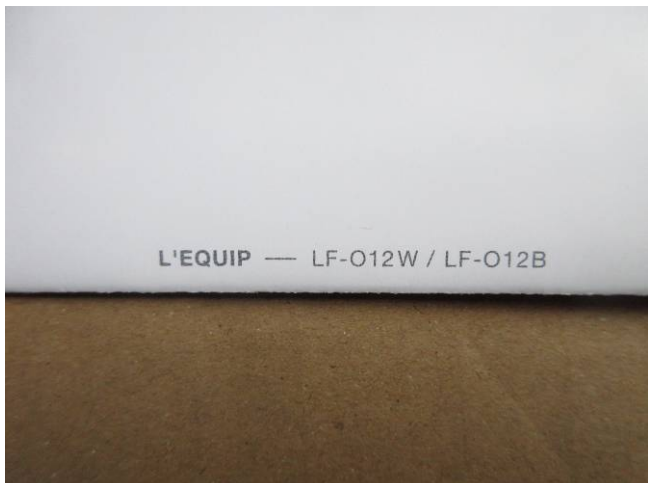
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Inspector: Jeremy Jia Factory Representative: _____

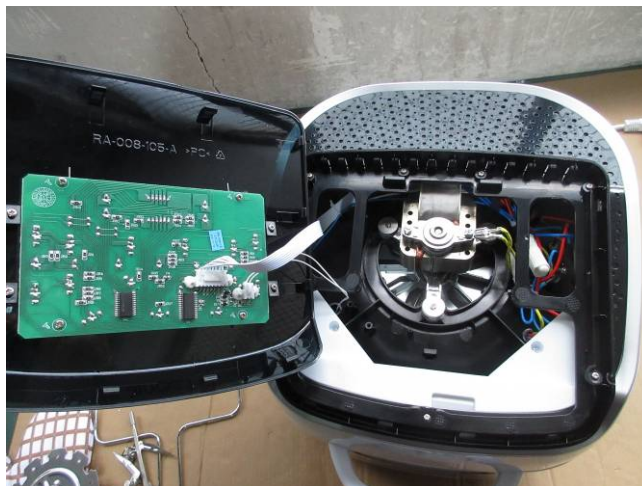
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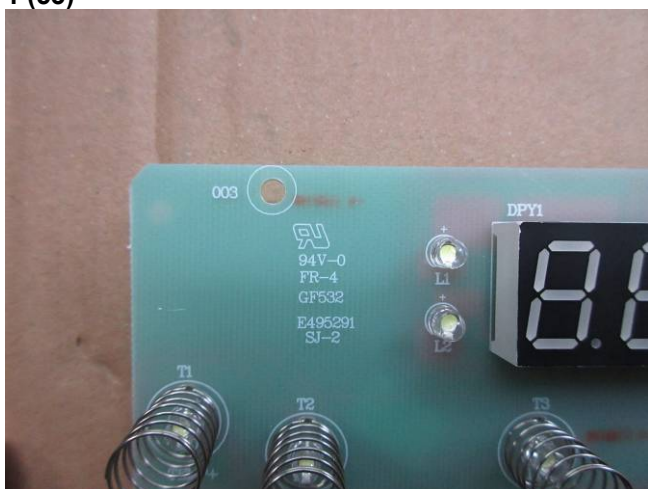
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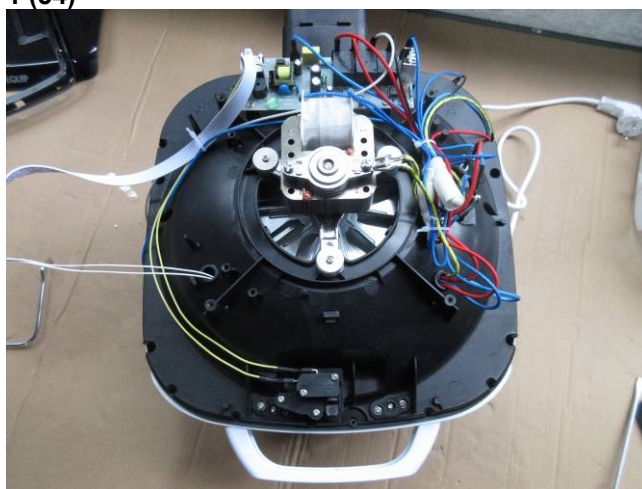
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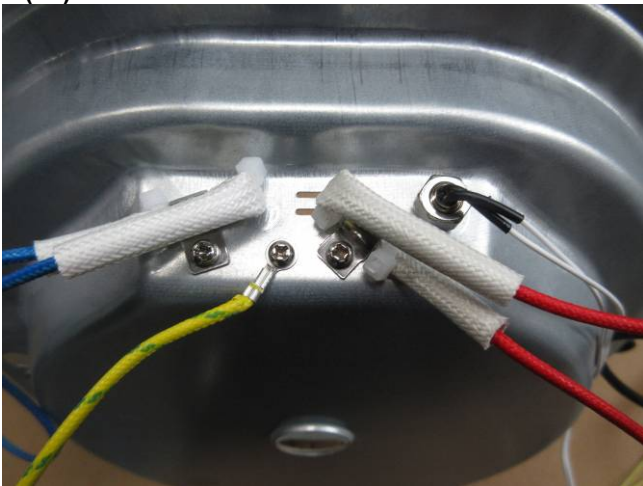
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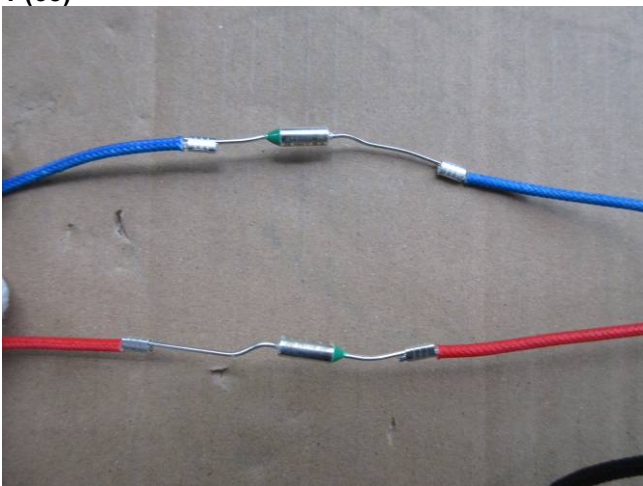
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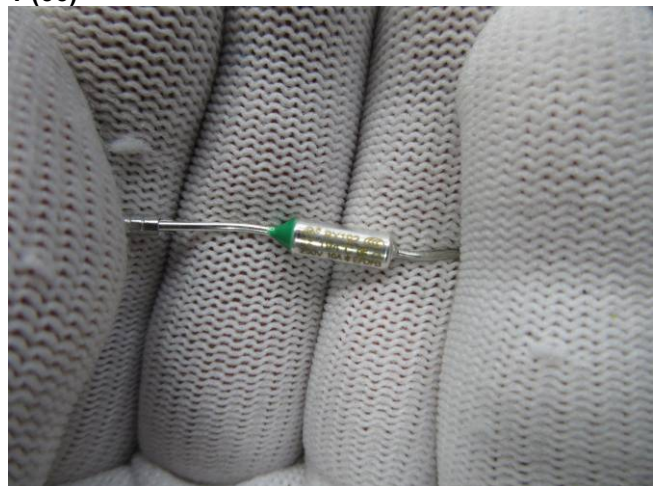
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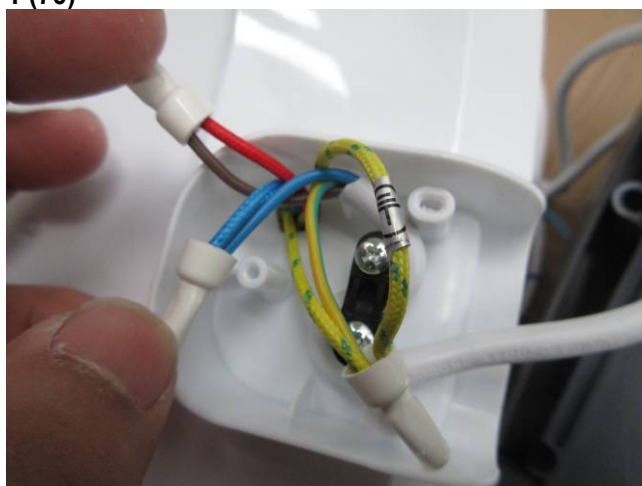
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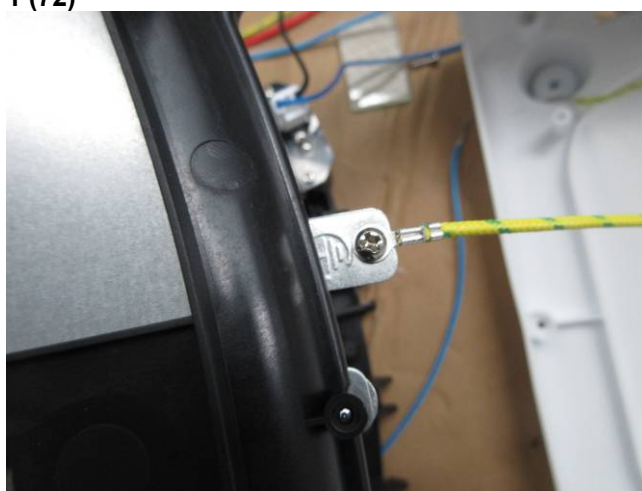
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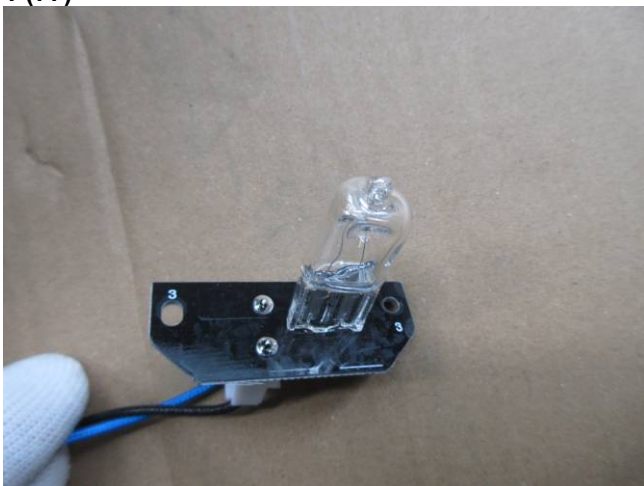
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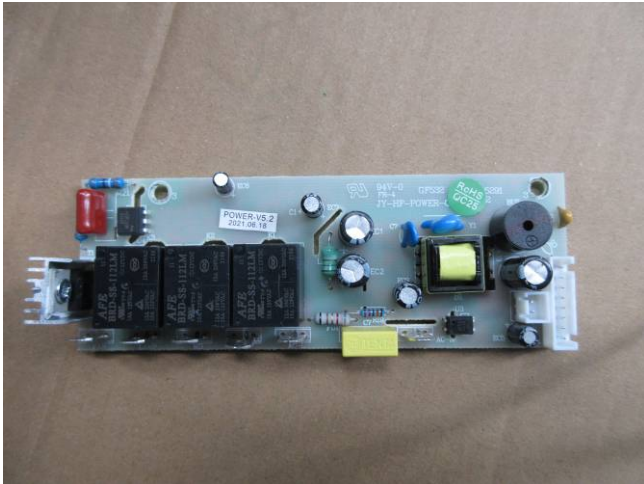


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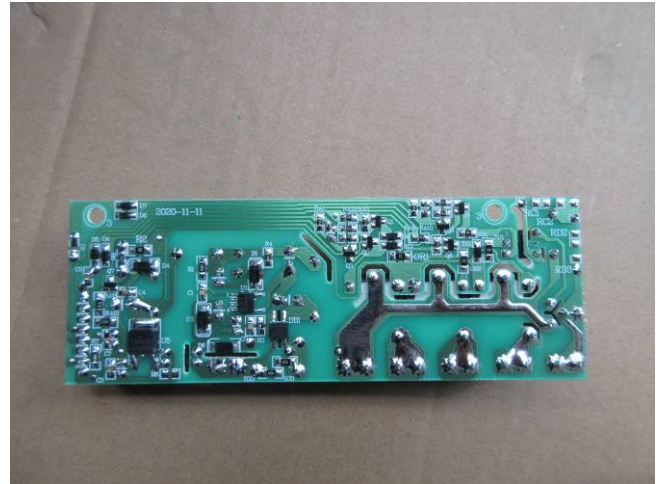
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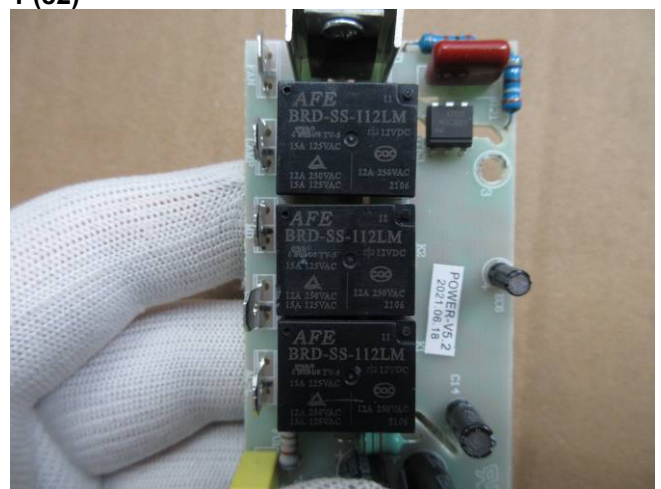
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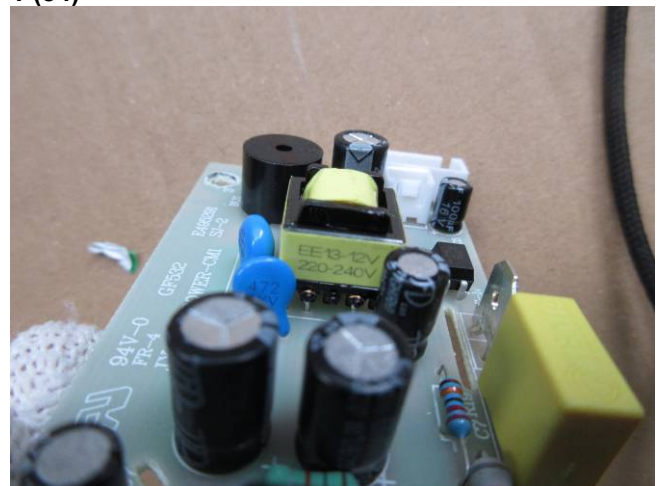
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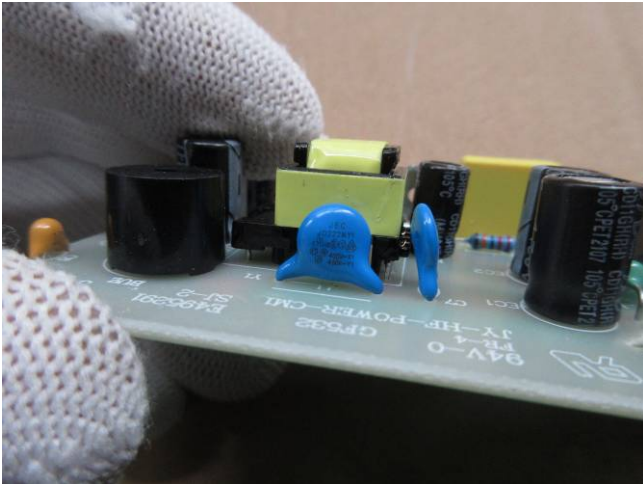
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